



**cags**

China Australia Geological Storage of CO<sub>2</sub>  
中澳二氧化碳地质封存



# 二氧化碳捕集、输送、驱油封存过程 的环境监测

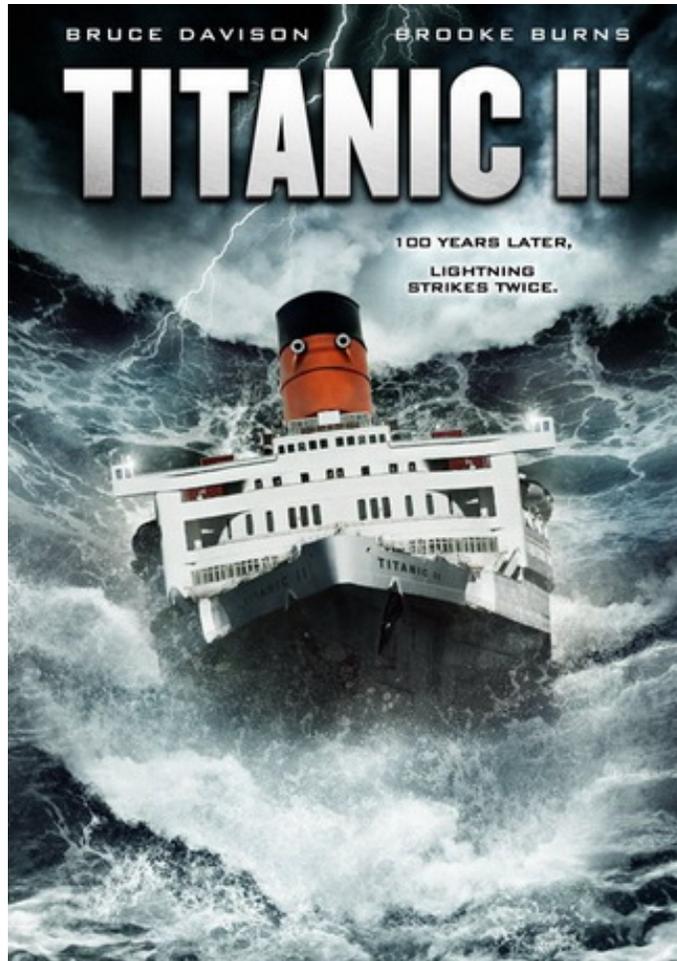
Environmental Monitoring for CO<sub>2</sub> capture, transportation, enhanced oil recovery and storage

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Sinopec petroleum engineering & consulting corporation



# 两部电影Two Films





# 两部电影Two Films

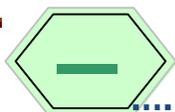


**Climate change:  
Melt of Glaciers**

**“The largest  
coronal mass  
emission  $\text{CH}_4$ ”  
the Earth's  
atmosphere to  
burn**



# 主要内容Outline



## 技术背景

I . Background of CCS



## 碳捕集、输送及封存的环境污染识别

II . Environmental Pollution during CCS



## 环境监测及环境监管

III. Environmental Monitoring and Regulations for CCS



## 案例分析-胜利油田CCUS项目的环境监测

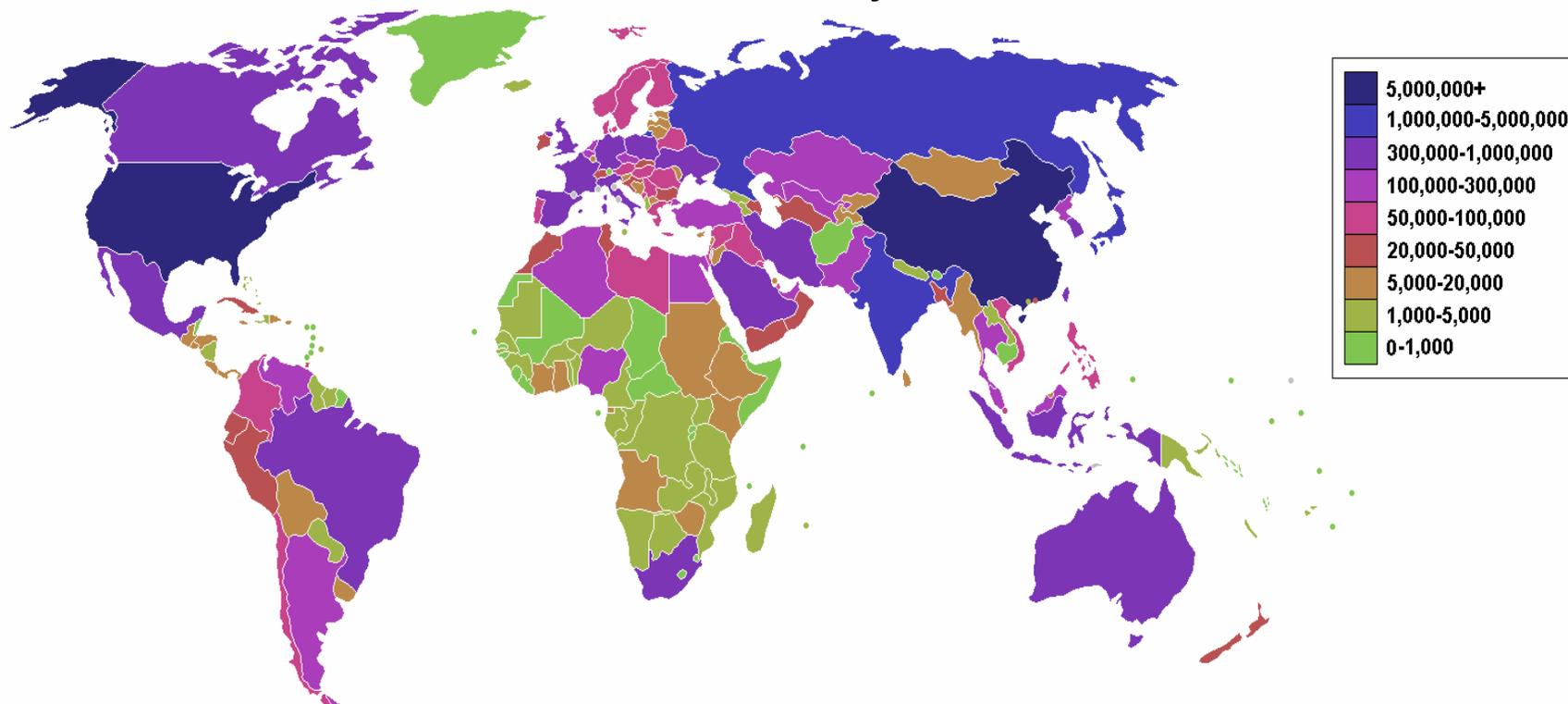
IV. Introduction of Environmental Monitoring in Shengli



# 技术背景 Background

**全球气候变化问题日益严峻，已经成为威胁人类可持续发展的主要因素之一，  
削减温室气体特别是CO<sub>2</sub>的排放以减缓气候变化成为当今国际社会关注的热点。**

Climate change is one of the most significant threats facing the world today. Avoiding the worst consequences of climate change will require large cuts in global greenhouse gas emissions which has been the hot issues in international society.

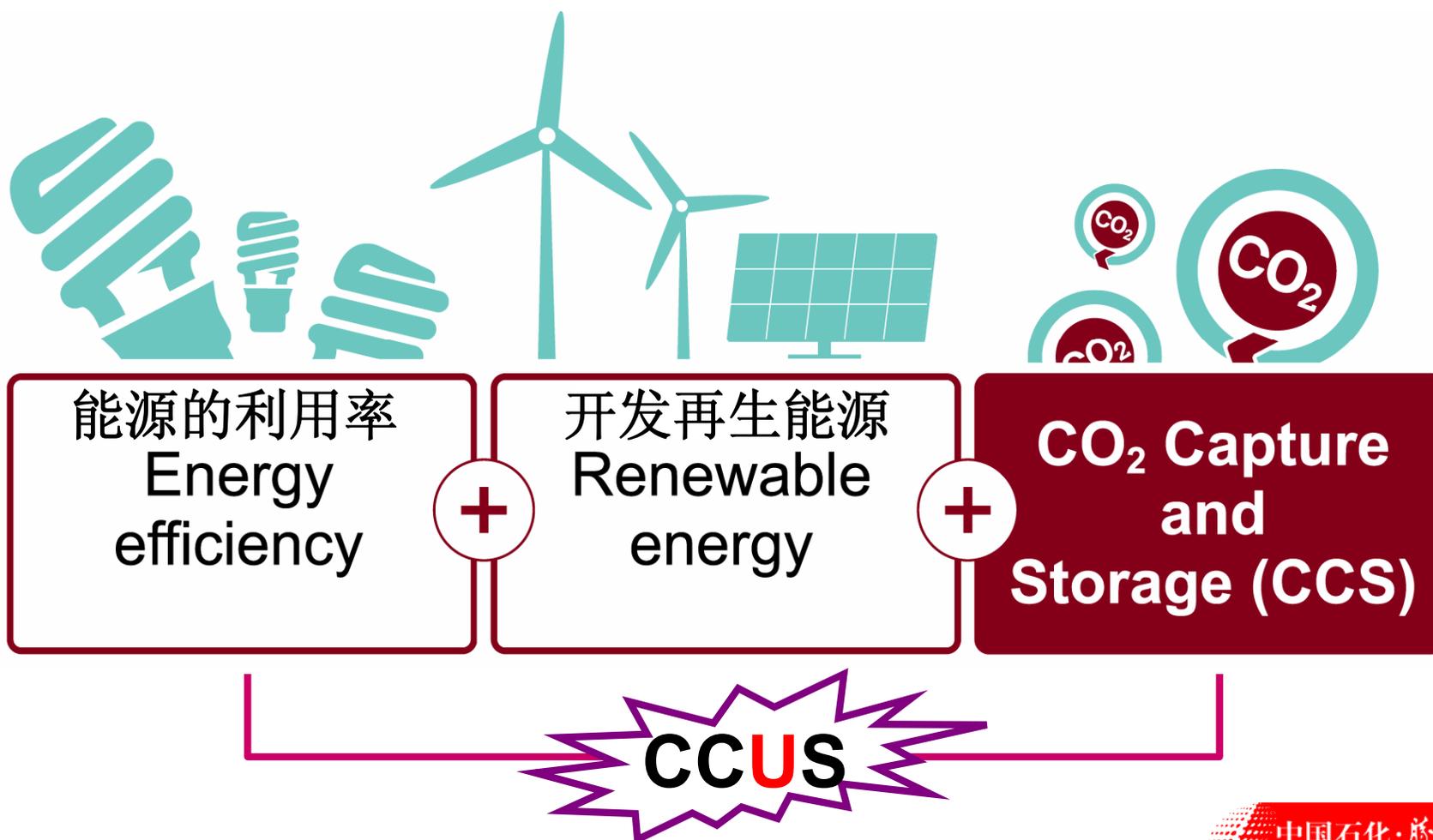


**通过燃烧化石燃料产生的二氧化碳排放量的国家**

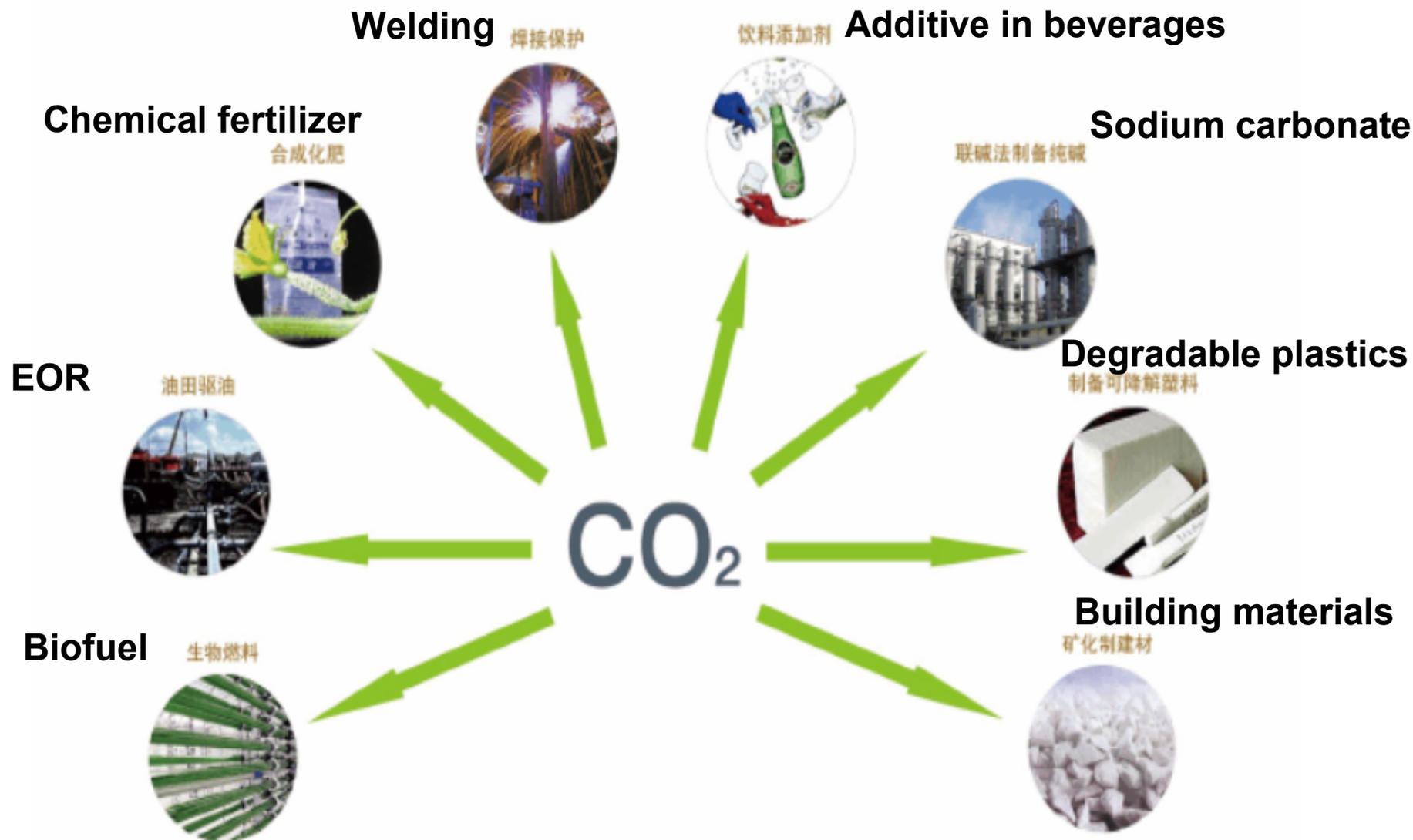
Carbon Dioxide Emissions by Burning Fossil Fuels in the World

## 碳减排的方法：

Methods for CO<sub>2</sub> mitigation



# 技术背景 Background





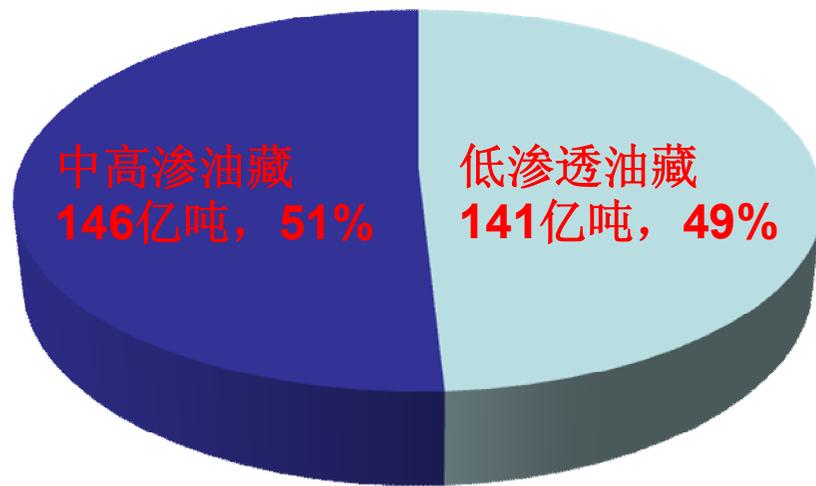
# 技术背景 Background

## CO<sub>2</sub>-EOR是中国现阶段规模化CO<sub>2</sub>利用封存有效途径

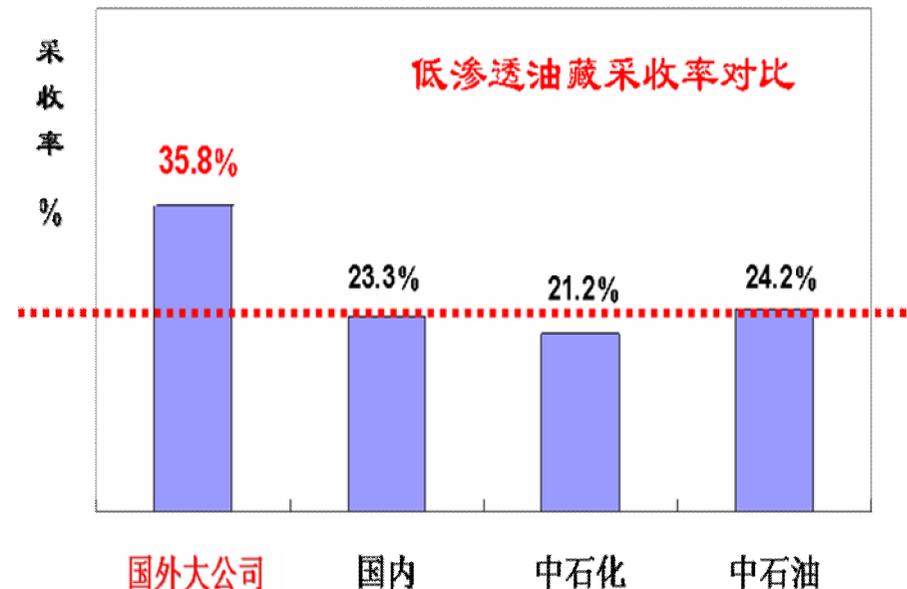
CO<sub>2</sub>-EOR is an ideal option for CO<sub>2</sub> geological storage at present

中国低渗透油藏储量规模大、动用率低、采收率低，而超临界CO<sub>2</sub>是具有高密度、低粘度、易与原油混相等特性，是优越的驱油剂，可广泛应用于我国低渗透油藏，并大幅度提高其采收率。

Low permeability reserves in China are large-scale with low use and recovery efficiency. Supercritical CO<sub>2</sub> is characterized by high density, low viscosity, easy to mix with crude oil. Thus, CO<sub>2</sub> flooding is excellent, and can be widely used in low permeability reservoirs in China.



中国探明石油地质储量品位分布饼状图  
(2008年)



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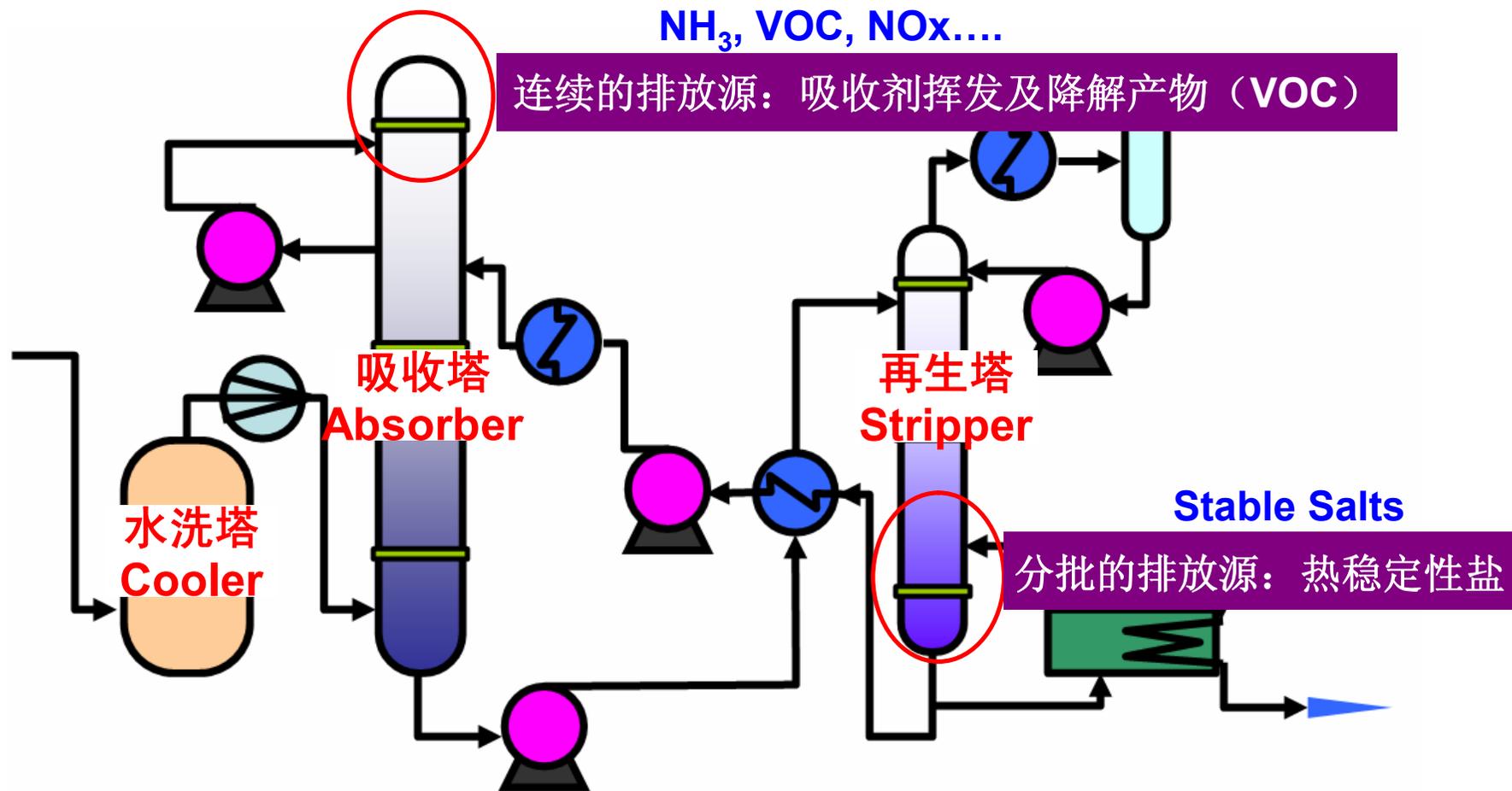


## 案例分析-胜利油田CCUS项目的环境监测

IV. Introduction of Environmental Monitoring in Shengli

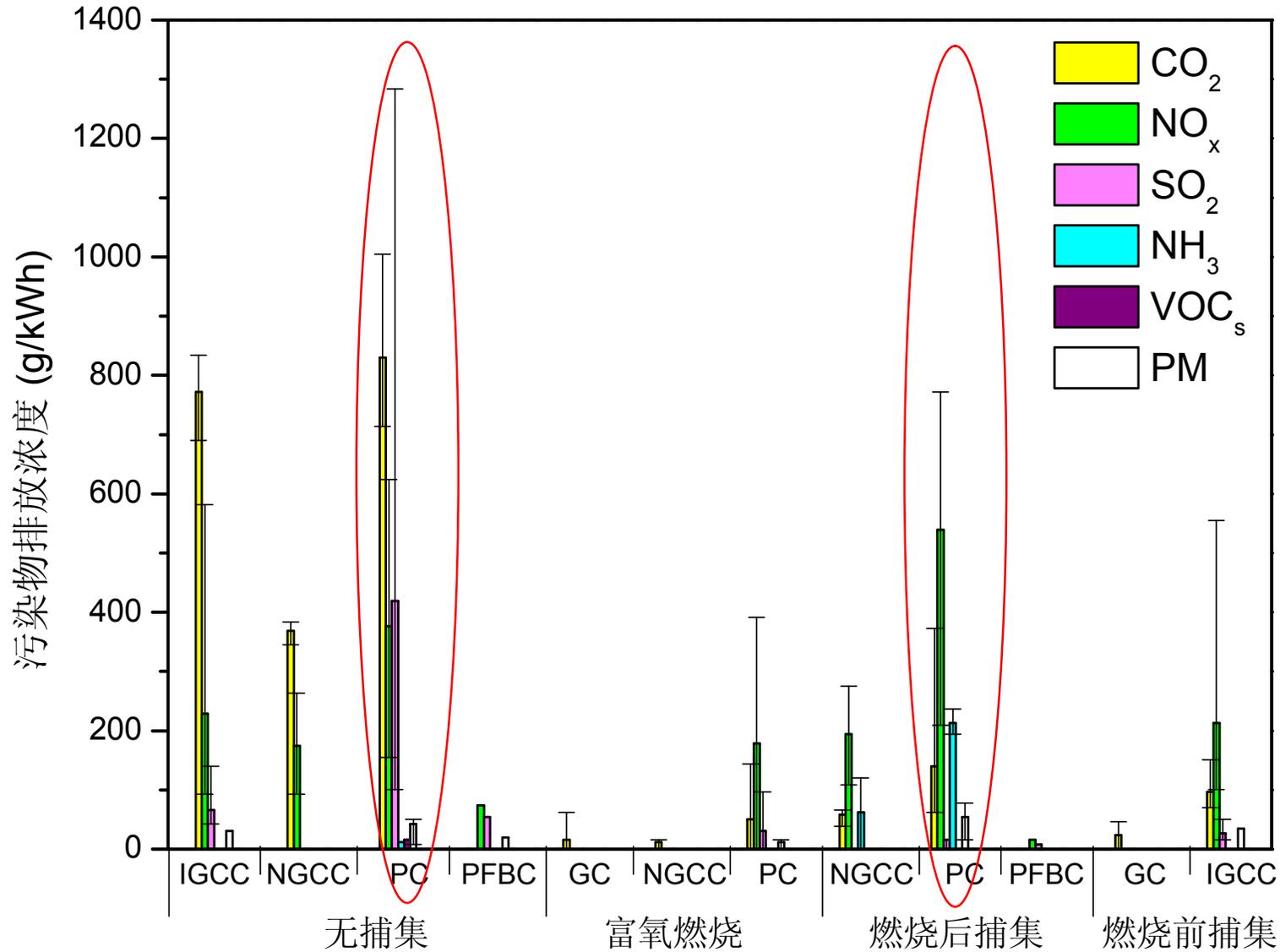
# 捕集阶段 Capture Stage

污染物：气体和液体  
Pollutants gas and liquid





# 捕集阶段 Capture Stage



Koornneef, J., et al. (2010). The impact of CO<sub>2</sub> capture in the power and heat Sector on the emission of SO<sub>2</sub>, NO<sub>x</sub>, Particulate Matter, Volatile Organic Compounds and NH<sub>3</sub> in the European Union. Atmospheric Environment 44, 1369~1385.

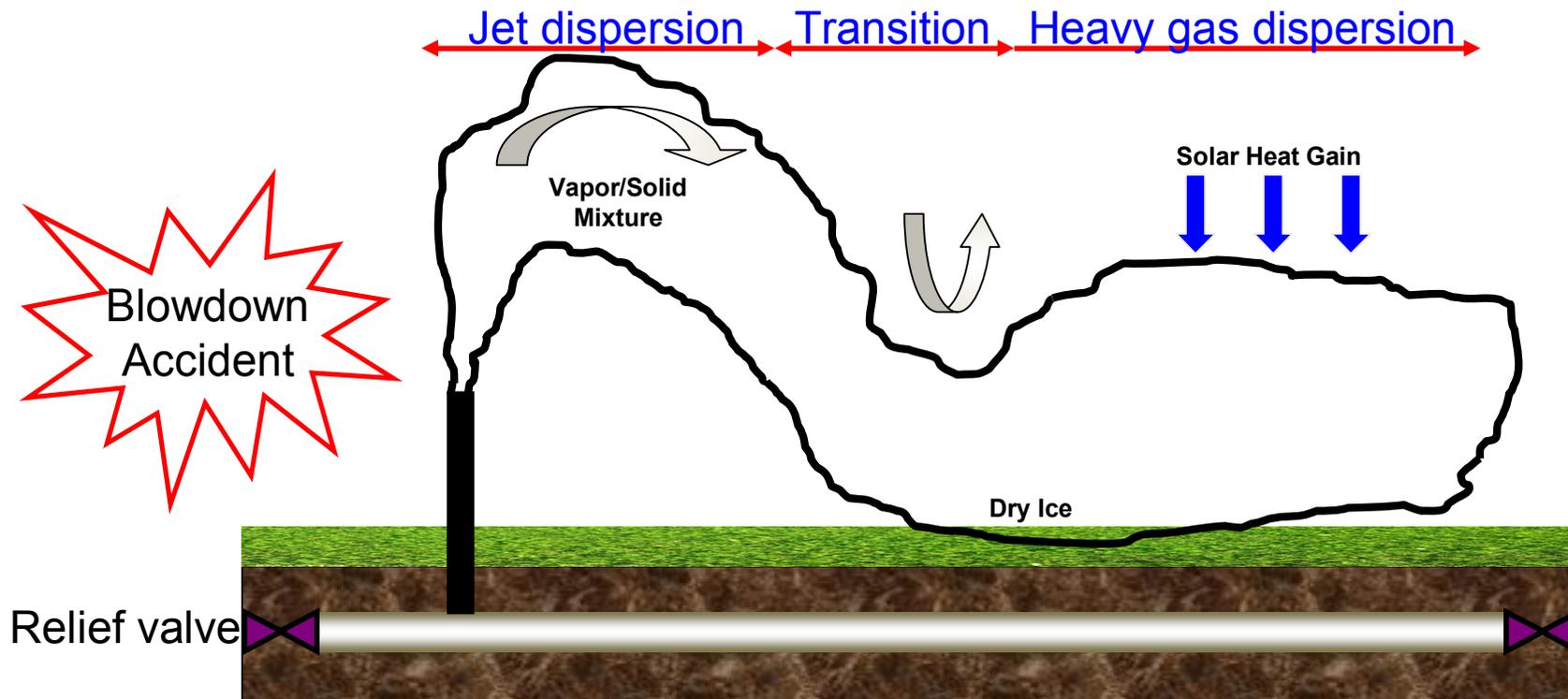
# 输送阶段 Transportation Stage

当CO<sub>2</sub>浓度高于10%时，人在短时间内将失去意识，存活率很低。管道一旦发生泄露，周围大气中CO<sub>2</sub>浓度将迅速升高，可能危机人体健康。

At concentrations higher than 10%, CO<sub>2</sub> gas can cause severe injury or death due to asphyxiation.

In case of accidental leakage/ release of CO<sub>2</sub> from a pipeline (typically containing several Mt of inventory), the released CO<sub>2</sub> dense gas cloud:

- could accumulate to potentially dangerous concentrations in low-lying areas,
- could cover an area of several square kilometers





# 输送阶段 Transportation Stage

In 2006 and 2010, BP and Shell conducted field experiments on CO<sub>2</sub> release and dispersion during transmission to conduct industrial-scale validation tests of theoretical models, respectively.





# 驱油封存环节 EOR and storage stage

➤ 注入井

injection well

➤ 废弃井

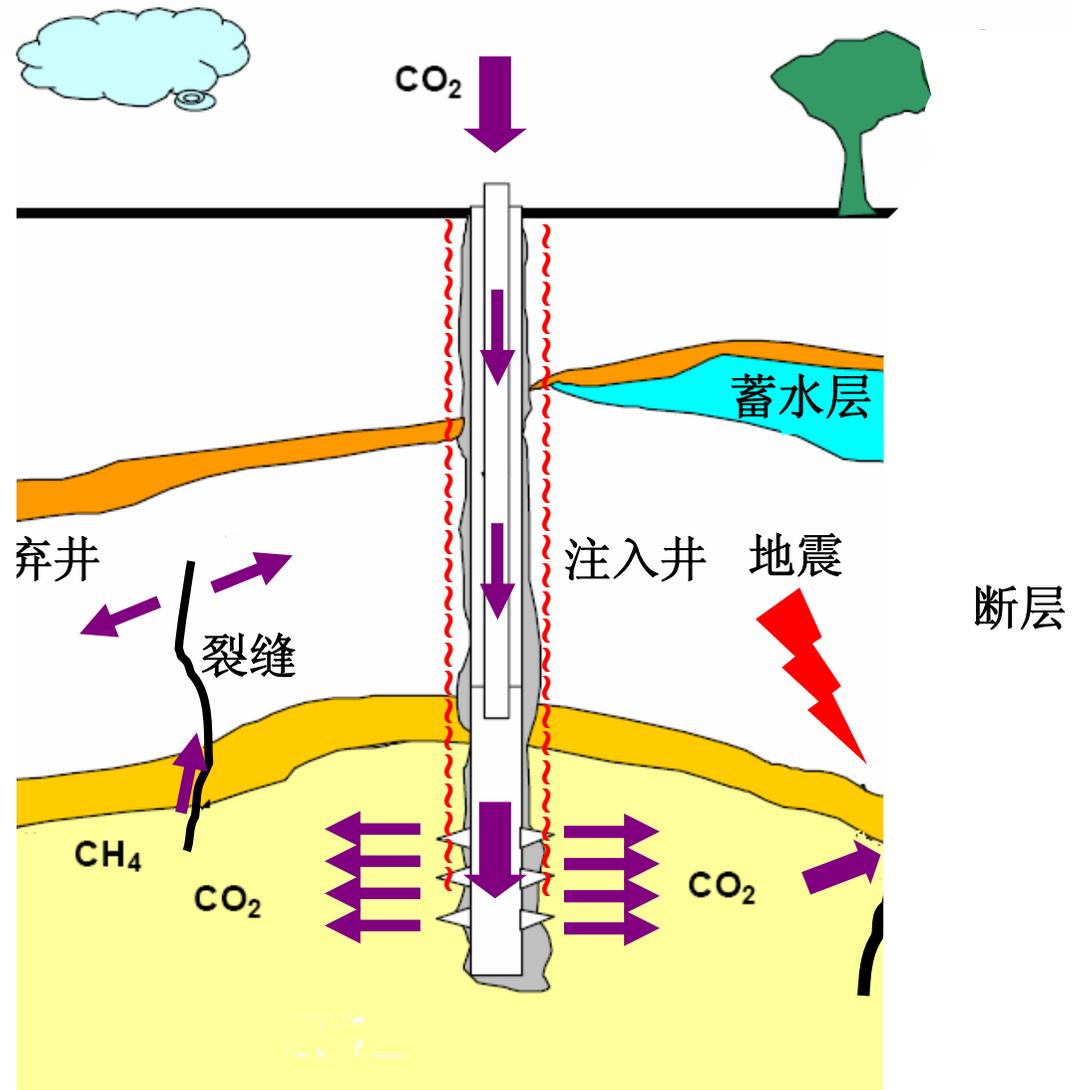
abandoned well

➤ 裂缝

crack

➤ 断层

fault



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# 监管经验 Regulations for CCS

## ➤ 国际监管经验（监测结果影响封存执照的签发/撤销）

- 澳大利亚：CO<sub>2</sub>地质封存环境指南
- 欧 盟：CO<sub>2</sub>地质封存指令
- 美 国：CO<sub>2</sub>捕集运输封存指南
- 英 国：二氧化碳储存许可法令
- 挪 威：CO<sub>2</sub>地质封存选址指南
- 日 本：海洋污染防治法的修订
- 中 国：CO<sub>2</sub>封存环境管理的技术标准正在进行中

Developed countries, including **Europe, Australia, US, Japan, and UK**, have provided regulations for carbon storage and emphasized the importance of environmental impacts during the life cycle of CO<sub>2</sub> storage (Directive 2009/31/EC, 2009; Australian Environment Protection and Heritage Council, 2009; US EPA, 2010; Marine Pollution Prevention Law, 2007; UK Parliament, 2010). In **China, CO<sub>2</sub>-EOR is still in the early research stage** (development and demonstration phase), and the present CO<sub>2</sub>-EOR projects are focused mainly on oil recovery efficiency.

# 监测方法 Monitoring methods

静态箱

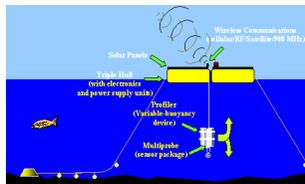


探空

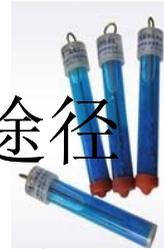
判断途径



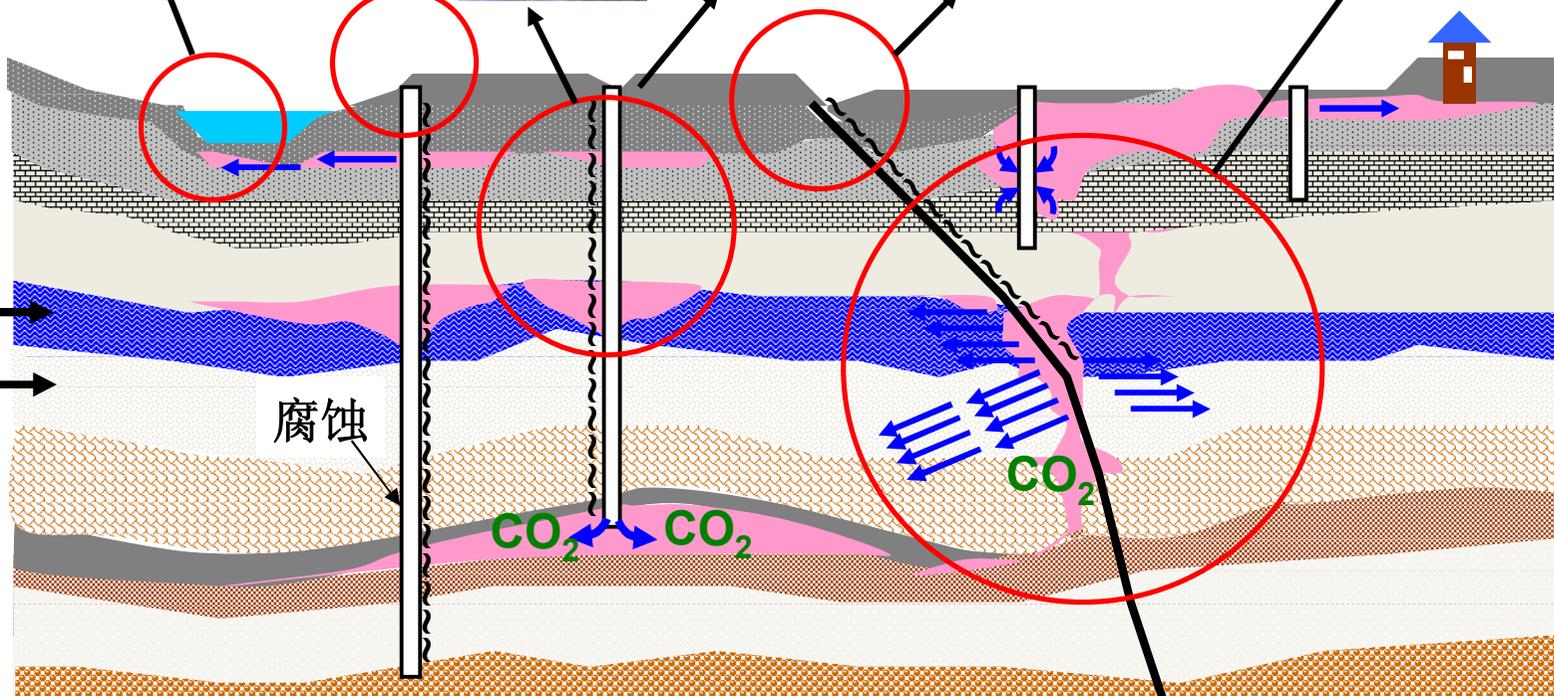
水质



途径



地下水  
低渗透层





# 监测方法 Monitoring methods

- 国外CO<sub>2</sub>-EOR及咸水层封存多采用**地震法**确定羽状流位置，但地震法的应用受埋存深度的影响较大。

Seismic method to simulate CO<sub>2</sub> plume. Height of CO<sub>2</sub> injection affects the feasibility of this method.

埋存越深  
地震获取  
信号越弱  
该方法的  
可行性越  
差

		浅地层监测									地表和近地表监测					
		4D地震	3D地震	2D地震	VSP	微地震	电磁测量	重力	倾斜仪	井液	水体	土壤气	大气	植被	地面沉降	微生物
CO <sub>2</sub> -EOR	Weyburn	■	■		■	■				■		■				
	Pembina Ca	■			■											
	吉林油田		■								■	■				
	胜利油田	■									■		■	■	■	
	延长油田		■								■	■				
CO <sub>2</sub> 咸水层封存	神华		■		■						■	■	■	■		
	Aquistore		■		■				■		■	■			■	
	In Salah	■			■			■	■	■	■	■	■	■	■	
	Sleipner		■	■		■		■	■	■	■	■		■		
	Snohvit		■								■	■				
	Lacq		■			■					■	■		■		
	Otway		■			■					■	■		■		
	CO <sub>2</sub> SINK	■	■	■	■	■		■				■	■	■		■
Frio	■	■	■	■	■		■				■	■	■			



# 监测方法 Monitoring methods

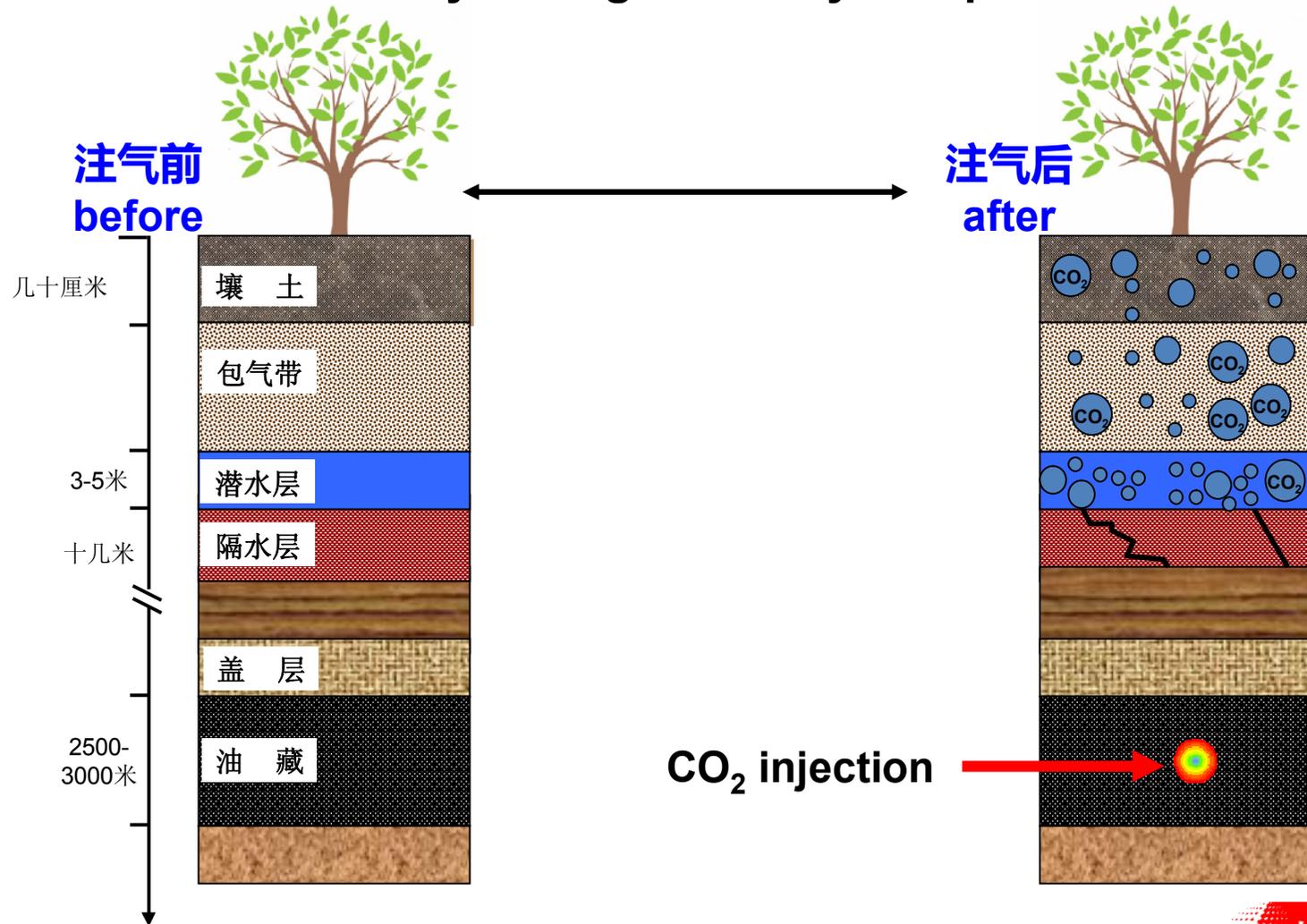
## ➤ 国外CO<sub>2</sub>-EOR及咸水层封存近地面监测关注**水体和土壤气**较多。Ground water and soil gas

- 水体：可参考水质标准（饮用、工业用水）进行约束，便于监管
- 土壤气：直接影响植物、动物的生长，方便监测

		浅地层监测									地表和近地表监测					
		4D地震	3D地震	2D地震	VSP	微地震	电磁测量	重力	倾斜仪	井液	水体	土壤气	大气	植被	地面沉降	微生物
CO <sub>2</sub> -EOR	Weyburn															
	Pembina Ca															
	吉林油田															
	胜利油田															
	延长油田															
CO <sub>2</sub> 咸水层封存	神华															
	Aquistore															
	In Salah															
	Sleipner															
	Snohvit															
	Lacq															
	Otway															
	CO <sub>2</sub> SINK															
	Frio															

# 监测方法 Monitoring methods

通过对比识别泄露风险  
Identify leakage risks by comparison





# 监测方法 Monitoring methods

Developed online software tool to present monitoring techniques

## Monitoring Selection Tool

HIDE PANEL	You are not logged-in		LOGIN	Enter scenario name here ...	NEW		RUN
<b>Reservoir location</b>	<b>Reservoir depth</b>	<b>Reservoir type</b>	<b>Landuse at site</b>	<b>Monitoring phase</b>	<b>Monitoring aims</b>		<b>Tool package</b>
<input checked="" type="radio"/> Onshore <input type="radio"/> Offshore <input type="radio"/> Both	<input type="radio"/> 0.5-1.5 km <input type="radio"/> 1.5-2.5 km <input checked="" type="radio"/> 2.5-4 km <input type="radio"/> >4 km	<input type="radio"/> Aquifer <input checked="" type="radio"/> Oil <input type="radio"/> Gas <input type="radio"/> Coal	<input type="radio"/> Settled <input checked="" type="radio"/> Agricultural <input type="radio"/> Wooded <input type="radio"/> Arid <input type="radio"/> Protected	<input checked="" type="radio"/> Pre-injection <input type="radio"/> Injection <input type="radio"/> Post-injection <input type="radio"/> Closure	<input type="checkbox"/> Plume <input type="checkbox"/> Top-seal <input type="checkbox"/> Migration <input type="checkbox"/> Quantify <input type="checkbox"/> Efficiency	<input type="checkbox"/> Calibrate <input checked="" type="checkbox"/> Leakage <input type="checkbox"/> Seismicity <input type="checkbox"/> Integrity <input type="checkbox"/> Confidence	<input type="radio"/> Core <input type="radio"/> Extra <input checked="" type="radio"/> All
35	Injection rate (Mt/year)	5	Duration (years)	PRINT PAGE	CREATE CSV	TOOL CATALOGUE	HELP

Scenario name	Enter scenario name here ... [2013-09-30 02:20:59]
Location	Onshore
Depth	2500 to 4000 m
Type	Oil
Quantity	175.000 Mt (35.000 Mt/yr for 5.0 yrs)
Package	Agricultural+Pre-injection+All

Tool	Rating %	Leakages
<a href="#">Soil gas concentrations</a>	100	4.0
<a href="#">Bubble stream detection</a>	100	4.0
<a href="#">IR diode lasers</a>	75	3.0
<a href="#">Non dispersive IR gas analysers</a>	75	3.0
<a href="#">Bubble stream chemistry</a>	75	3.0
<a href="#">Downhole fluid chemistry</a>	75	3.0
<a href="#">Eddy covariance</a>	75	3.0
<a href="#">Surface gas flux</a>	75	3.0
<a href="#">Airborne spectral imaging</a>	75	3.0
<a href="#">Long-term downhole pH</a>	50	2.0
<a href="#">Fluid geochemistry</a>	50	2.0
<a href="#">Ecosystems studies</a>	50	2.0
<a href="#">Tracers</a>	50	2.0
<a href="#">Tiltmeters</a>	25	1.0

Interactive tool can be found at:  
<http://www.iea.ghg.org/index.php?/Monitoring-Selection-Tool.html>



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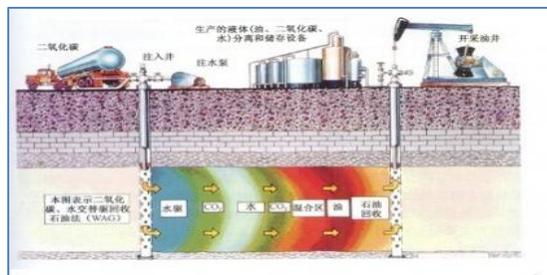
# 案例分析-Shengli oilfield case study

中国石化胜利油田紧密结合自身企业特点，在国内外率先开展了以燃煤电厂烟气为CO<sub>2</sub>捕集气源、CO<sub>2</sub>驱油为主要资源化利用及封存方式的CCUS技术研发及应用示范，实现了原油开采的“绿色无碳\*”。

In light of the characteristics of our enterprise, and giving full play to the strength of integration strategy, Sinopec has laid strong emphasis on CCUS technology research and application demonstration, which adopts CO<sub>2</sub> flooding as the major method of resource utilization and storage, achieving “Green Oil”.



燃煤电厂烟气CO<sub>2</sub>捕集



驱油与封存

CO<sub>2</sub>减排—绿色低碳 环境生态效益  
 Emission Reduction  
 ---Social & Environmental Benefits

CO<sub>2</sub>驱油—提高采收率 经济效益  
 Enhanced Oil Recovery  
 ---Financial Benefits

\* 经概算，消耗1吨原油产生约3.02吨CO<sub>2</sub>，在低渗透油田应用CCUS技术，每注入封存4-5.6吨CO<sub>2</sub>，可以增产原油1吨，消耗这部分原油CO<sub>2</sub>净产生量为负值。



# 案例分析-Shengli oilfield case study

- 建成了4万吨/年燃煤电厂烟气CO<sub>2</sub>捕集纯化成套装置  
Sinopec 100 t/d CCUS Project on Coal-fired Power Plant Flue Gas

将胜利电厂烟气中的CO<sub>2</sub>捕集出来，经过压缩、干燥、液化及存储后，通过罐车输送至油区用于CO<sub>2</sub>驱油与封存。

Process: capture and purify in Shengli Power plant, compress, dry, liquefy, store and CO<sub>2</sub> flooding



**捕集纯化**

Capture & Purify  
Shengli Power Plant

MSA化学吸收工艺

**压缩**

Compress

往复式  
三级压缩

**干燥**

Dry

硅胶吸附

**液化**

Liquefy

R-22氟利昂  
制冷剂

**储存装车**

Store, Load

真空绝热  
储罐

捕集率：80%  
纯度：99.5%

出口压力：2.5MPa  
出口温度：40℃

水露点  
≤-40℃

液化温度：-20℃

储存压力：2.2MPa  
储存温度：-20℃



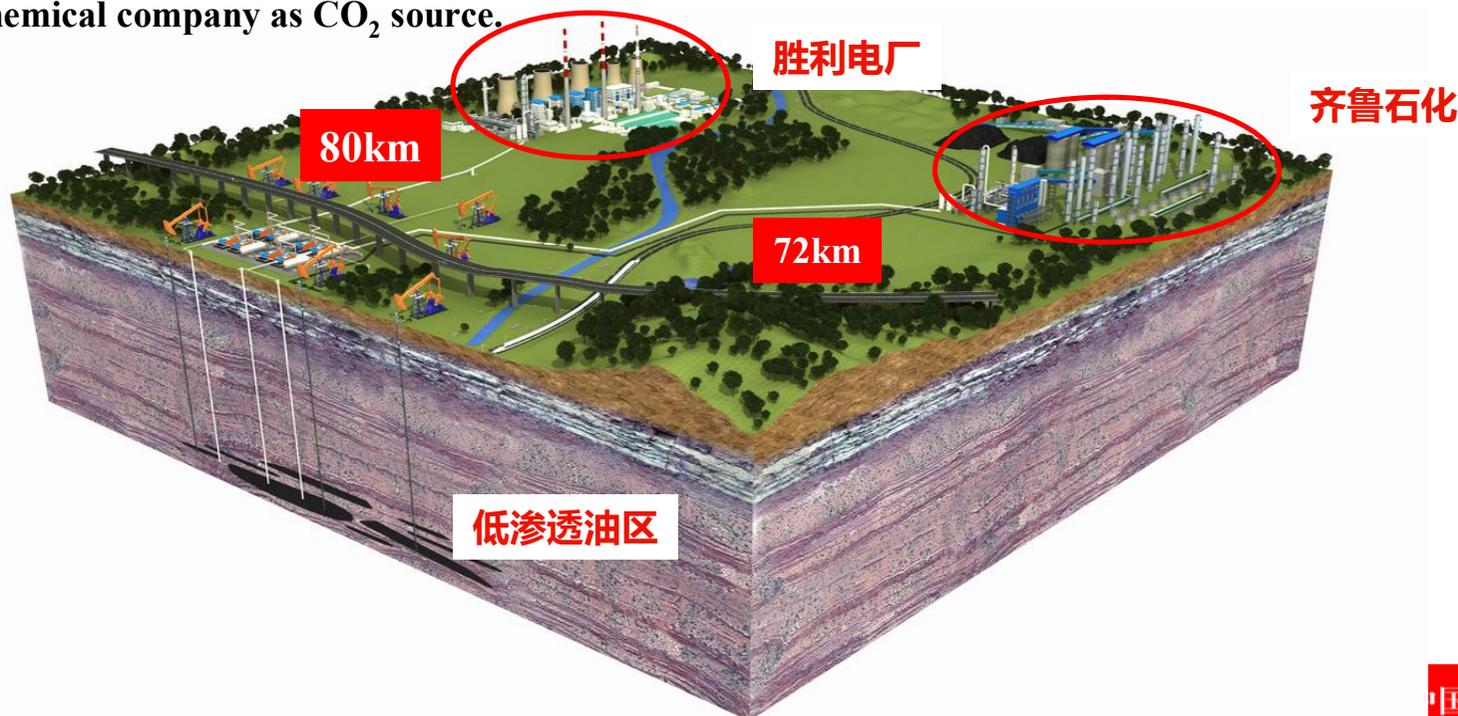
# 案例分析-Shengli oilfield case study

依托现有技术，中国石化建成了4万吨/年燃煤电厂烟气CO<sub>2</sub>捕集纯化成套装置和高89低渗透油藏封存驱油场地，目前开展两项大规模CCUS示范工程的研究开发与施工建设：

- (1) 齐鲁石化50万吨/年煤制气尾气CO<sub>2</sub>捕集、输送及驱油封存示范工程；
- (2) 胜利电厂100万吨/年燃煤烟道气CO<sub>2</sub>捕集、输送及驱油封存示范工程。

Sinopec has built up 100 t/d CCUS Project on Coal-fired Power Plant Flue Gas, and now there are two ongoing CCUS projects:

One is 1 million tons/year CO<sub>2</sub>-EOR project with flue gas from Shengli coal-fired power plant as CO<sub>2</sub> source, and the other one is for 0.5 million tons/year CO<sub>2</sub>-EOR project with coal gas from Sinopec Qilu Petrochemical company as CO<sub>2</sub> source.





# 案例分析-Shengli oilfield case study



Shengli Power Plant Phase III,  
Rarefied CO<sub>2</sub>  
(CO<sub>2</sub> 14%)

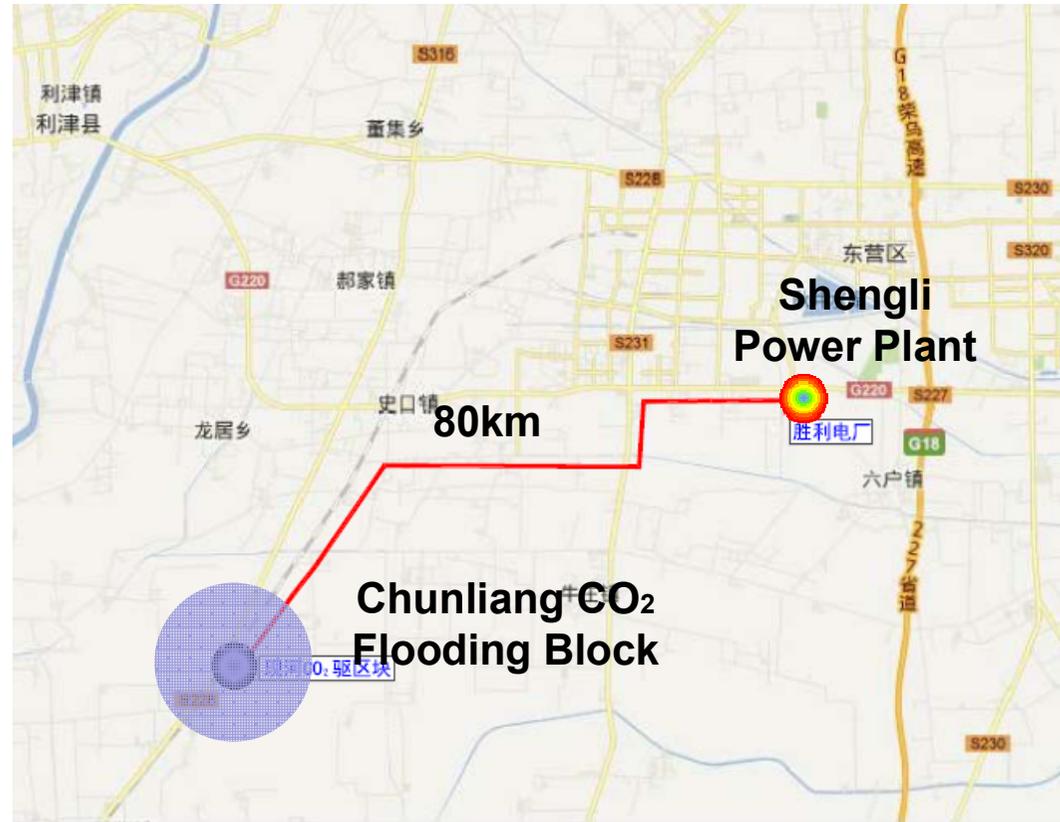


Chemical Absorption Process

1 Mt/a



Chunliang Oil Region  
Flooding



Jan. 2012~Jun. 2013: Research

Dec. 2014: Project construction

2015: Project operation, monitoring and evaluation



# 案例分析-Shengli oilfield case study



**QPEC Coal Gas,  
elevated CO<sub>2</sub> (CO<sub>2</sub> 90%)**



**Cryogenic Distillation  
Process**

**0.5 Mt/a**



**Chunliang Oil Region  
Flooding**



Dec. 2012: Project plan and feasibility study completed

Dec. 2013: Project construction and

commissioning completed





# 案例分析-Shengli oilfield case study

## CO<sub>2</sub>长输管线 CO<sub>2</sub> pipeline



输送的煤制气尾气中CO<sub>2</sub>含量91.454%，采用气相输送，起输压力4MPa，管径DN400。

管线输送全线途经临淄区、桓台县和高青县，位于淄博市境内，管线全长约72.0km，是中国第一条CO<sub>2</sub>长输管道。

Initial Pressure: 4.0MPa

CO<sub>2</sub> Phase: Gas

CO<sub>2</sub> content: 91.454%

Diameter of pipe: DN400mm

Length: 72 km



# 二氧化碳安全与环境监测技术

## CO<sub>2</sub> safety and environmental monitoring

与清华大学、中科院武汉岩土力学所、中国矿业大学等研究机构联合开展了CO<sub>2</sub>驱油封存的环境监测及评价方法开发，开发了胜利油田CO<sub>2</sub>驱油示范区本底环境监测方案，确定对驱油示范区土壤气、地下水、植被、大气、地面变形等方面开展环境监测。

CO<sub>2</sub> environmental monitoring and impacts assessment will be studied cooperated with Tsinghua University, Institute of Rock and Soil Mechanics of Chinese Academy of Sciences, and China Mining University. Environmental monitoring plan for baseline has been finished, including soil gas, underground water, vegetation, air, and ground deformations.



**结合会** 2012年6月23日 设计院  
初步确定本底监测方案的参与单位

**论证会** 2013年1月13日 武汉岩土所  
本底环境监测方案汇报及研讨

**商讨会** 2013年3月6日 设计院  
统一本底监测方案



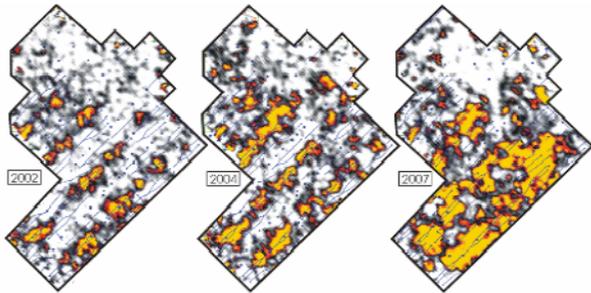


# 二氧化碳安全与环境监测技术

## CO<sub>2</sub> safety and environmental monitoring

### 监测方法 Monitoring Methods

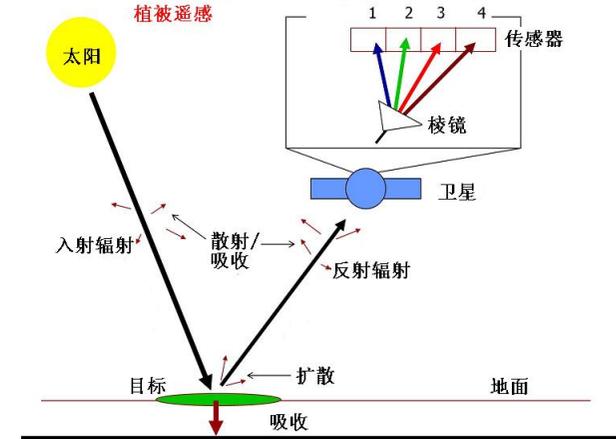
#### 4D seismic



#### soil gas



#### Vegetation



#### ground deformations



GPS示意图

#### Ground water



便携式水质分析仪



离子色谱

#### Air



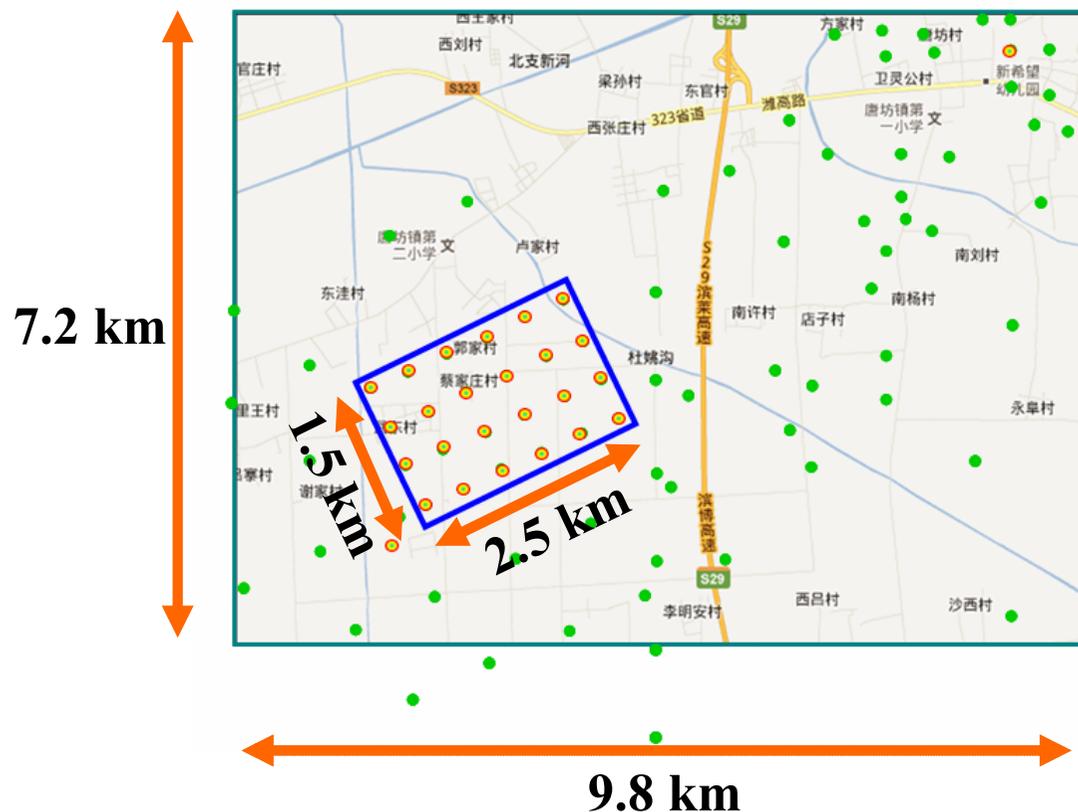


# 土壤气监测 soil gas

## 土壤气CO<sub>2</sub>通量 Soil gas CO<sub>2</sub> flux

拟注气区域(9.8km×7.2km)布设了86个监测点，其中已注气区域(2.5km×1.5km)含20个监测点。便携式GPS导航仪确保监测点的精确位置，选择EGM-4 CO<sub>2</sub>呼吸仪监测土壤气CO<sub>2</sub>通量。

There are total 86 monitoring points for soil gas CO<sub>2</sub> flux, in which 20 points are set up in injection area. Portable GPS is used to ensure the accurate position of monitoring points. EGM-4 is used to monitor soil gas CO<sub>2</sub> flux.



GPS



EGM-4

# 地表水监测 surface water

地表水









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谢谢！

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