

# Consideration for Environmental

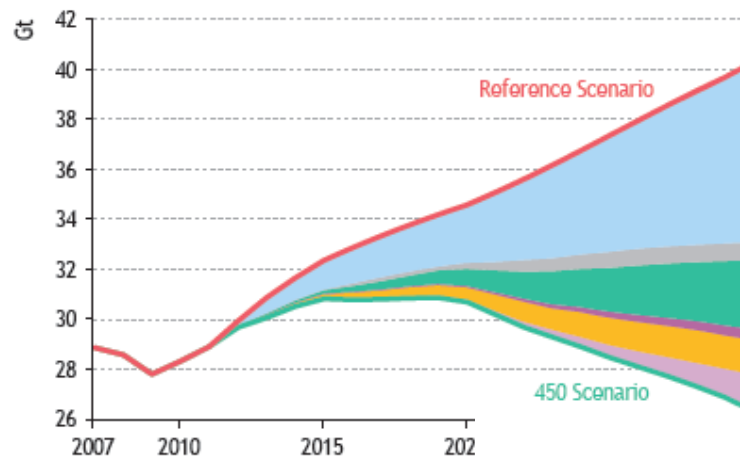
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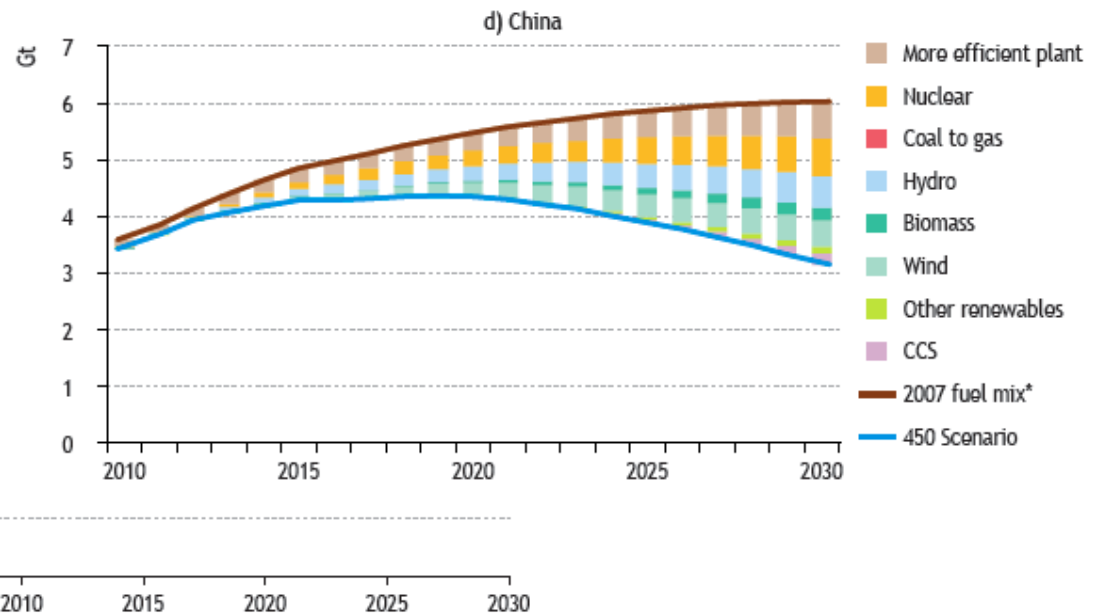
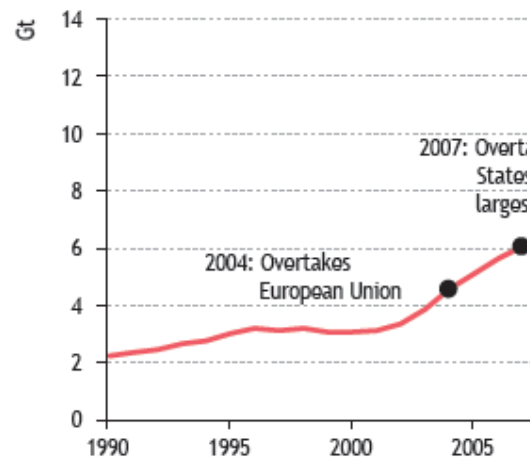


# The contribution of

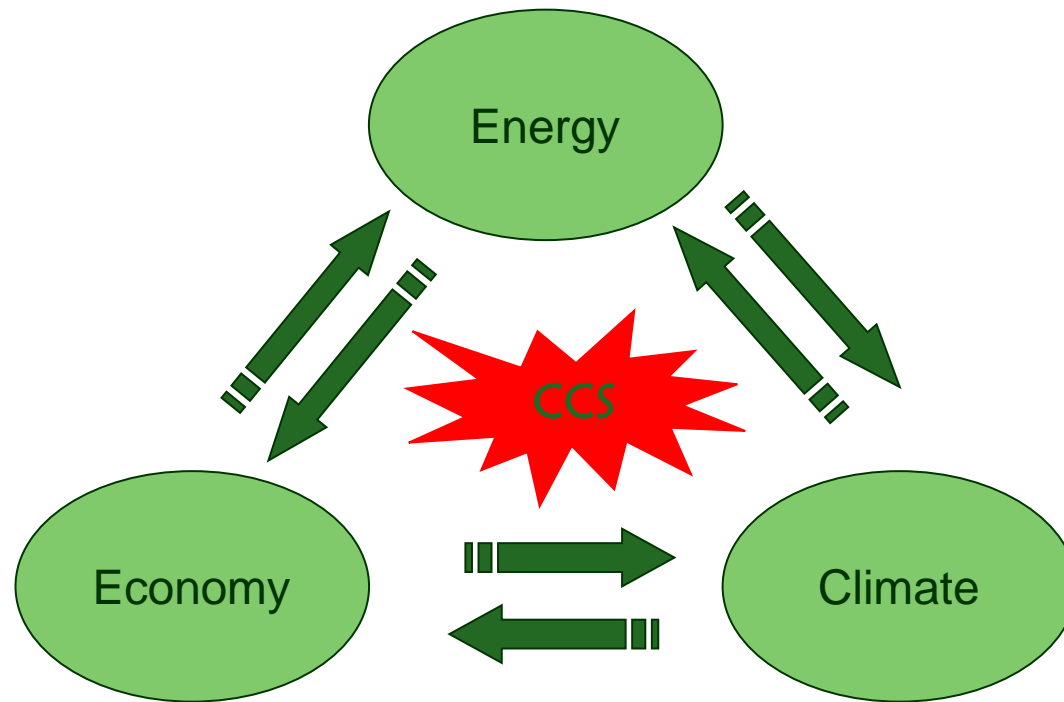
From 3% to 10%



|              | Abatement (Mt CO <sub>2</sub> ) |       |
|--------------|---------------------------------|-------|
|              | 2020                            | 2030  |
| Efficiency   | 2 517                           | 7 880 |
| End-use      | 2 284                           | 7 145 |
| Power plants | 233                             | 735   |
| Renewables   | 680                             | 2 741 |
| Biofuels     | 57                              | 429   |
| Nuclear      | 493                             | 1 380 |
| CCS          | 102                             | 1 410 |



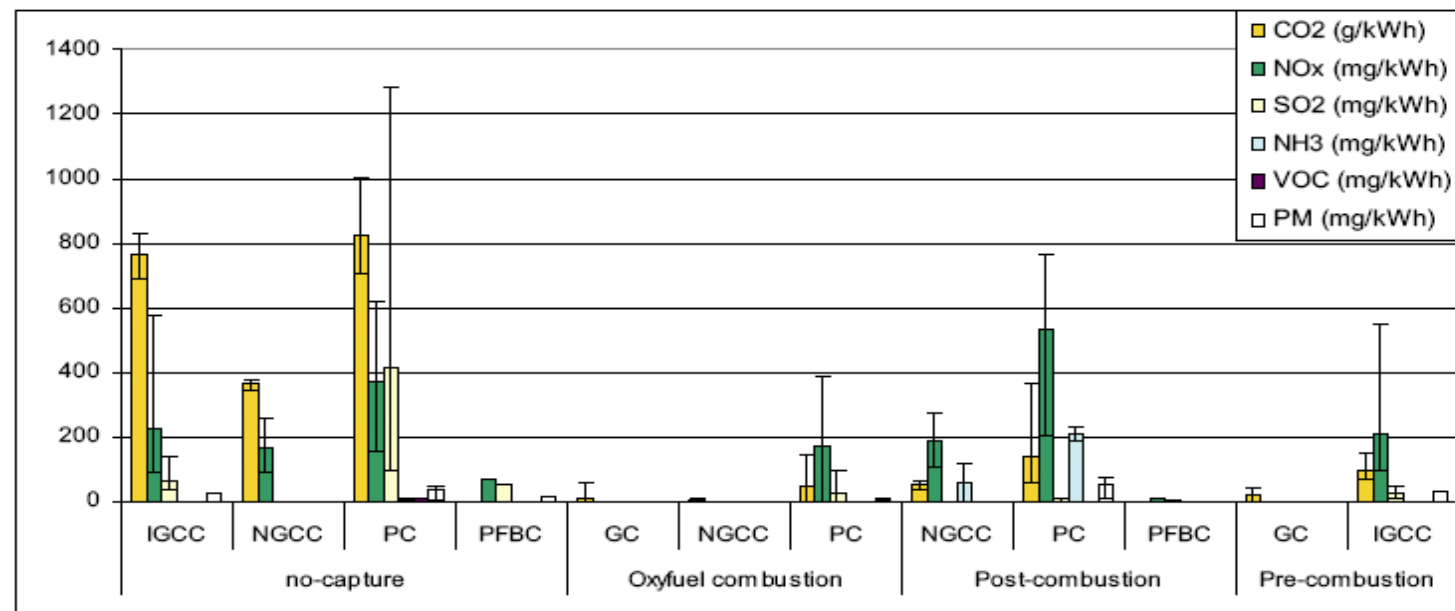
## ***Sustainable Development***



# Energy penalty

with various CO<sub>2</sub> capture technologies, after [22, 23]

| Capture process                       | Conversion technology <sup>a</sup> | Generating efficiency <sup>b</sup> (%) | Energy penalty of CO <sub>2</sub> capture (% pts.) | Capture efficiency (%) |
|---------------------------------------|------------------------------------|--|--|------------------------|
| Post-combustion (chemical absorption) | PC                                 | 30-40                                  | 8-13   | 85-90                  |
|                                       | NGCC                               | 43-55                                  | 5-12   | 85-90                  |
|                                       | PFBC                               | 38 <sup>c</sup>                        | -  | 90                     |
| Oxyfuel                               | PC                                 | 33-36                                  | 9-12   | 90-100                 |
|                                       | GC and NGCC                        | 39-62                                  | 2-19   | 50-100                 |
| Pre-combustion                        | IGCC                               | 32-44                                  | 5-9  | 85-90                  |
|                                       | GC                                 | 43-53                                  | 5-13   | 85-100                 |



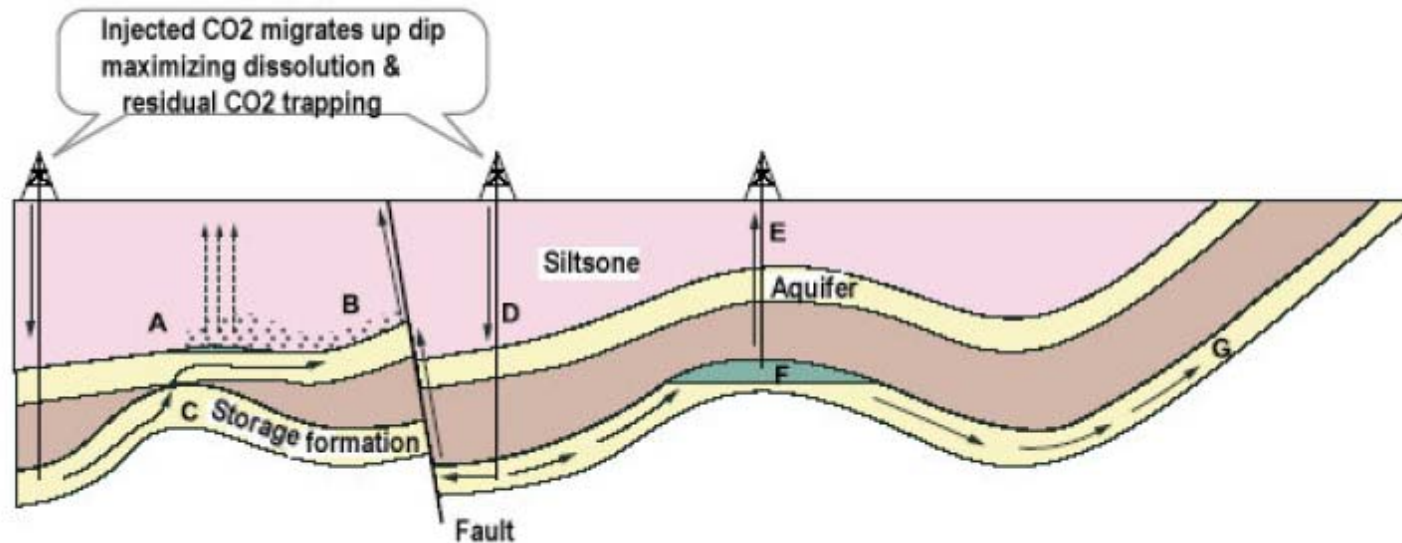
| Conversion technology / CO <sub>2</sub> capture technology | Source            | Water usage w/o capture (L kWh <sup>-1</sup> ) | Water usage with capture (L kWh <sup>-1</sup> ) | Annual increase <sup>b</sup> million (m <sup>3</sup> yr <sup>-1</sup> ) | Relative increase in water use (%) | Relative increase in primary energy use (%) |
|--|-------------------|--|---|---|------------------------------------|---|
| IGCC/<br>pre-combustion                                    | [58] <sup>c</sup> | 2.57-3.12                                      |   |   |                                    |   |
|  | [59] <sup>d</sup> | 0.6  | 0.9   | 1.97  | 50%                                | 16%   |
|  | [56] <sup>e</sup> | 1.35-1.42                                      | 1.81-2.00                                       | 3.02-3.81   | 32-48%                             | 18-28%                                      |
| NGCC/<br>post-combustion                                   | [58] <sup>c</sup> | 1.88   |   |   |                                    |   |
|  | [56] <sup>e</sup> | 1.02   | 1.84  | 5.39  | 81%                                | 16%   |
|  | [58] <sup>c</sup> | 4.43   |   |   |                                    |   |
| PC subcritical/ post-combustion                            | [59] <sup>d</sup> | 3.1  |   |   |                                    |   |
|  | [56] <sup>e</sup> | 2.56   | 5.04  | 16.30   | 96%                                | 48%   |
|  | [58] <sup>c</sup> | 3.94   |   |   |                                    |   |
| PC supercritical/ post-combustion                          | [59] <sup>d</sup> | 3.1  | 4.1   | 6.57  | 32%                                | 31%   |
|  | [56] <sup>e</sup> | 2.25   | 4.34  | 13.74   | 93%                                | 44%   |
|  | [60] <sup>f</sup> | -  | 2.97-3.01                                       | 4.84-5.13 <sup>g</sup>  | 33-35% <sup>g</sup>                | 39-41% <sup>g</sup>                         |
| Oxyfuel combustion with CO <sub>2</sub> removal            |                   |  |   |   |                                    |   |



Waste streams and by products of coal fired power plants with and without CO<sub>2</sub> capture

| Waste/<br>by<br>product | Technology               | Source | W/o capture<br>(g kWh <sup>-1</sup> ) | With capture<br>(g kWh <sup>-1</sup> ) | Annual<br>increase <sup>a</sup><br>(kt yr <sup>-1</sup> ) | Relative<br>increase<br>(%) |
|-------------------------|--------------------------|--------|---------------------------------------|--|---|-----------------------------|
| Solvent<br>waste        | PC post-<br>combustion   | [69]   | -                                     | 2.63 (Fluor)                           | 17.29   | -                           |
|                         |                          | [69]   |                                       | 0.26 (MHI KS-1)                        | 1.71  |                             |
|                         |                          | [21]   |                                       | 2.1 (MEA)                              | 13.81   |                             |
| Gypsum                  | IGCC pre -<br>combustion | [69]   | 0.01                                  | 0.02                                   | 0.07  | 100%                        |
|                         |                          | [69]   |                                       |  |   |                             |
|                         | PC post-<br>combustion   | [21]   | 9.08                                  | 11.91                                  | 18.61   | 31%                         |
|                         |                          | [40]   | 15.23                                 | 21.15                                  | 38.92   | 39%                         |
|                         |                          | [69]   | 13.8                                  | 18.8-19.1                              | 32.87-125.57  | 36%/38%                     |
| Sulphur <sup>h</sup>    | IGCC pre -<br>combustion | [56]   | 53.6 <sup>b</sup>                     | 77 <sup>b</sup>                        | 153.84  | 44%                         |
|                         |                          | [56]   | 47.8 <sup>c</sup>                     | 70.3 <sup>c</sup>                      | 147.93  | 47%                         |
|                         |                          | [69]   | 2.78 <sup>d</sup>                     | 3.48 <sup>d</sup>                      | 4.60  | 25%                         |
|                         |                          | [69]   | 3.16 <sup>e</sup>                     | 3.81 <sup>e</sup>                      | 4.27  | 21%                         |
|                         |                          | [56]   | 8.7 <sup>e</sup>                      | 10.4 <sup>e</sup>                      | 11.18   | 20%                         |
|                         |                          | [56]   | 8.5 <sup>f</sup>                      | 10 <sup>f</sup>                        | 9.86  | 18%                         |
|                         |                          | [56]   | 8 <sup>d</sup>                        | 10.3 <sup>d</sup>                      | 15.12   | 29%                         |
|                         |                          | [69]   | 39.3                                  | 48.9 (Fluor)                           | 63.12   | 24%                         |
| Bottom-<br>/ fly-ash    | PC post-<br>combustion   | [69]   |                                       | 48.3 (MHI KS-1)                        | 59.17   | 23%                         |
|                         |                          | [56]   | 26.5/6.6 <sup>b</sup>                 | 37.2/9.3 <sup>b</sup>                  | 70.35/17.75   | 40%/41%                     |
|                         |                          | [56]   | 24.8/6.2 <sup>c</sup>                 | 35.4/8.9 <sup>c</sup>                  | 69.69/17.75   | 43%/44%                     |
|                         |                          | [69]   | 39.3                                  | 48                                     | 57.20   | 22%                         |
|                         | Oxyfuel<br>combustion    | [69]   |                                       |  |   |                             |
| Slag                    | IGCC pre -<br>combustion | [69]   | 44.7 <sup>d</sup>                     | 55.8 <sup>d</sup>                      | 72.98   | 25%                         |
|                         |                          | [69]   | 54.1 <sup>e</sup>                     | 65.3 <sup>e</sup>                      | 73.63   | 21%                         |
|                         |                          | [56]   | 38 <sup>e</sup>                       | 45 <sup>e</sup>                        | 46.02   | 18%                         |
|                         |                          | [56]   | 34.4 <sup>f</sup>                     | 42.5 <sup>f</sup>                      | 53.25   | 24%                         |
|                         |                          | [56]   | 32.2 <sup>d</sup>                     | 41.4 <sup>d</sup>                      | 60.49   | 29%                         |

# Potential escape



## Potential Escape Mechanisms

A. CO2 gas pressure exceeds capillary & passes through siltstone

B. Free CO2 leaks from A into upper aquifer up fault

C. CO2 escapes through 'gap' in cap rock into higher aquifer

D. Injected CO2 migrates up dip, increases reservoir pressure & permeability of fault

E. CO2 escapes via poorly plugged old abandoned well

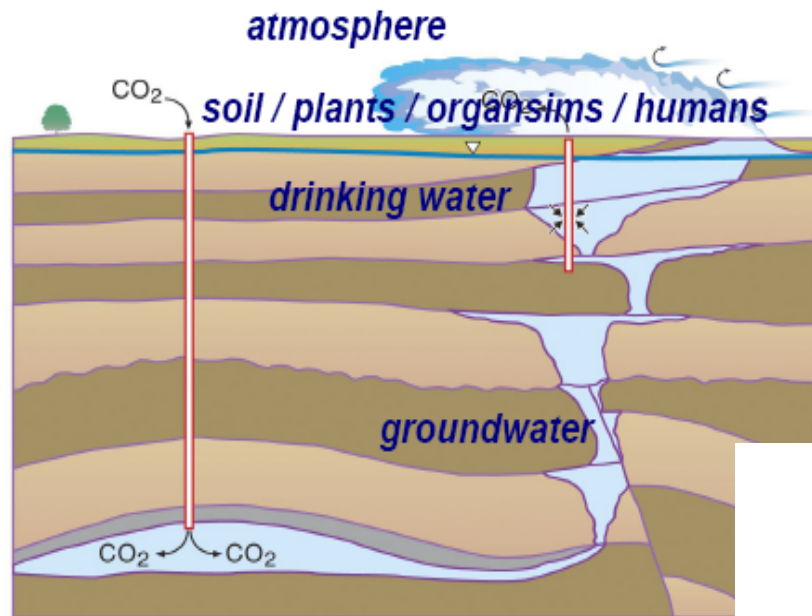
F. Natural flow dissolves CO2 at CO2 / water interface and transports it out of closure

G. Dissolved CO2 escapes to the atmosphere or ocean





# Potential Environmental impact and risks



## Risk of geologic storage of CO<sub>2</sub>

### Local risks

CO<sub>2</sub> in atmosphere or shallow subsurface:

- Suffocation of humans or animals above ground
- Effects on plants above ground
- Biological impact below ground on roots, insects and burrowing animals

CO<sub>2</sub> dissolved in subsurface fluids:

- Mobilisation of metals and other contaminants
- Contamination of potable water
- Interference with deep subsurface ecosystems

Displacement:

- Ground heave
- Induced seismicity
- Contamination of drinking water by displaced brines
- Damage to hydrocarbons or other mineral resources

### Global risks

Release of CO<sub>2</sub> into the atmosphere





# SEA-capture

| Environmental Quality Objective (EQO) | Oxyfuel, pulverized fuel, lignite plant |             | Oxyfuel, pulverized fuel, bituminous coal plant |             | Post-combustion pulverized fuel, bituminous coal plant |             | Oxygen-blown IGCC, bituminous coal plant |             |
|---------------------------------------|---|-------------|---|-------------|--|-------------|--|-------------|
|                                       | with CCS                                | without CCS | with CCS  | without CCS | with CCS   | without CCS | with CCS                                 | without CCS |
| 1. Reduced Climate Impact             | 2                                       | -2          | 2   | -2          | 2  | -2          | 2  | -2          |
| 2. Clean Air                          | 2                                       | -2          | 2   | -2          | 2  | -2          | 2  | -2          |
| 3. Natural Acidification Only         | 1                                       | -1          | 1   | -1          | 1  | -1          | 1  | -1          |
| 4. A Non-Toxic Environment            | 0                                       | 0           | 0   | 0           | -1   | 0           | -1                                       | 0           |
| 5. A Protective Ozone Layer           | 0                                       | 0           | 0   | 0           | 0  | 0           | 0  | 0           |
| 6. A Safe Radiation Environment       | 0                                       | 0           | 0   | 0           | 0  | 0           | 0  | 0           |
| 7. Zero Eutrophication                | 1                                       | -1          | 1   | -1          | 1  | -1          | 1  | -1          |
| 8. Flourishing Lakes and Streams      | 0                                       | -1          | 0   | -1          | 0  | -1          | 0  | -1          |
| 9. Good-Quality Groundwater           | 0                                       | -1          | 0   | -1          | 0  | -1          | 0  | -1          |
| 10. A Balanced Marine Environment...  | 0                                       | -1          | 0   | -1          | 0  | -1          | 0  | -1          |
| 11. Thriving Wetlands                 | 0                                       | -1          | 0   | -1          | 0  | -1          | 0  | -1          |
| 12. Sustainable Forests               | 0                                       | -1          | 0   | -1          | 0  | -1          | 0  | -1          |
| 13. A Varied Agricultural Landscape   | 0                                       | -1          | 0   | -1          | 0  | -1          | 0  | -1          |
| 14. A Magnificent Mountain Landscape  | 0                                       | -1          | 0   | -1          | 0  | -1          | 0  | -1          |
| 15. A Good Built Environment          | 1                                       | -1          | 1   | -1          | 1  | -1          | 1  | -1          |
| 16. A Rich Flora and Fauna            | 0                                       | -1          | 0   | -1          | 0  | -1          | 0  | -1          |
| Sum                                   | 7                                       | -11         | 7   | -11         | 6  | -11         | 6  | -11         |
| Average                               | 0,44                                    | -0,69       | 0,44  | -0,69       | 0,38   | -0,69       | 0,38                                     | -0,69       |



|    |  |
|----|--|
| -2 | The activity will have a severely negative effect on the fulfillment of the EQO.   |
| -1 | The activity could have a negative effect on the fulfillment of the EQO. The effects are clearly limited either in time, space or consequence level. |
| 0  | The activity is not expected to have any effect of the fulfillment of the EQO  |
| +1 | The activity could have a positive effect on the fulfillment of the EQO. The effects are clearly limited either in time, space or consequence level. |
| +2 | The activity will have a strongly positive effect on the fulfillment of the EQO  |

# SEA-Transportation

| Environmental Quality Objective (EQO) | Onshore pipeline transport, sandy soil, oligotrophic lake, pipeline dug down 1m |                              | Onshore pipeline transport, clay soil, eutrophic lake, pipeline dug down 1m |                              | Onshore pipeline transport, pipeline on the ground |                              | Offshore pipeline transport                   |                              | Off-shore shipping transport                  |                              |
|---------------------------------------|---|------------------------------|---|------------------------------|--|------------------------------|---|------------------------------|---|------------------------------|
|                                       | Concept works according to plan - no leakages                                   | Short term high leakage rate | Concept works according to plan - no leakages                               | Short term high leakage rate | Concept works according to plan - no leakages      | Short term high leakage rate | Concept works according to plan - no leakages | Short term high leakage rate | Concept works according to plan - no leakages | Short term high leakage rate |
| Reduced Climate Impact                | 0   | 0                            | 0   | 0                            | 0  | 0                            | 0   | 0                            | -2  | -2                           |
| Clean Air                             | -1  | -2                           | -1  | -2                           | -1   | -2                           | 0   | 0                            | -2  | -2                           |
| Natural Acidification Only            | 0   | -1                           | 0   | 0                            | 0  | 0                            | 0   | -2                           | -1  | -1                           |
| Non-Toxic Environment                 | 0   | 0                            | 0   | 0                            | 0  | 0                            | 0   | 0                            | -1  | -1                           |
| Protective Ozone Layer                | 0   | 0                            | 0   | 0                            | 0  | 0                            | 0   | 0                            | 0   | 0                            |
| Safe Radiation Environment            | 0   | 0                            | 0   | 0                            | 0  | 0                            | 0   | 0                            | 0   | 0                            |
| Zero Eutrophication                   | 0   | 0                            | 0   | 0                            | 0  | 0                            | 0   | 0                            | 0   | 0                            |
| Flourishing Lakes and Streams         | -1  | -1                           | -1  | -1                           | 0  | 0                            | 0   | 0                            | 0   | 0                            |
| Good-Quality Groundwater              | 0   | 0                            | 0   | 0                            | 0  | 0                            | 0   | 0                            | 0   | 0                            |
| A Balanced Marine Environment...      | 0   | 0                            | 0   | 0                            | 0  | 0                            | -1  | -2                           | -1  | -1                           |
| Thriving Wetlands                     | -1  | -1                           | -1  | -1                           | -1   | -1                           | 0   | 0                            | 0   | 0                            |
| Sustainable Forests                   | 0   | -1                           | 0   | -1                           | -1   | -1                           | 0   | 0                            | 0   | 0                            |
| A Varied Agricultural Landscape       | 0   | 0                            | 0   | 0                            | -1   | -1                           | 0   | 0                            | 0   | 0                            |
| A Magnificent Mountain Landscape      | -1  | -1                           | -1  | -1                           | -1   | -1                           | 0   | 0                            | 0   | 0                            |
| A Good Built Environment              | 0   | -2                           | 0   | -2                           | 0  | -2                           | 0   | 0                            | 0   | 0                            |
| A Rich Flora and Fauna                | 0   | 0                            | 0   | 0                            | -1   | -1                           | 0   | 0                            | 0   | 0                            |
| Weighted average                      | -1,5  | -4,0                         | -1,5  | -3,0                         | -2,7   | -4,0                         | -1,0  | -4,0                         | -7,0  | -7,0                         |
| Standard deviation                    | 0,14  | 0,36                         | 0,14  | 0,27                         | 0,24   | 0,36                         | 0,09  | 0,36                         | 0,64  | 0,64                         |



# SEA-Storage

| Environmental Quality Objective (EQO) | On-shore storage: Sandy soil with weak buffer capacity and oligotrophic lake in area above reservoir |                            |                              | On-shore storage: Clay-rich soil with strong buffer capacity and eutrophic lake in area above reservoir |                            |                              | Off-shore storage                             |                            |                              |
|---------------------------------------|--|----------------------------|------------------------------|---|----------------------------|------------------------------|---|----------------------------|------------------------------|
|                                       | Concept works according to plan - no leakages  | Long term low leakage rate | Short term high leakage rate | Concept works according to plan - no leakages   | Long term low leakage rate | Short term high leakage rate | Concept works according to plan - no leakages | Long term low leakage rate | Short term high leakage rate |
| 1. Reduced Climate Impact             | 0  | -2                         | 0                            | 0   | -2                         | 0                            | 0   | -2                         | 0                            |
| 2. Clean Air                          | 0  | 0                          | -2                           | 0   | 0                          | -2                           | 0   | 0                          | -1                           |
| 3. Natural Acidification Only         | 0  | -1                         | 0                            | 0   | 0                          | 0                            | 0   | -1                         | 0                            |
| 4. A Non-Toxic Environment            | 0  | -1                         | -1                           | 0   | -1                         | -1                           | 0   | -1                         | -1                           |
| 5. A Protective Ozone Layer           | 0  | 0                          | 0                            | 0   | 0                          | 0                            | 0   | 0                          | 0                            |
| 6. A Safe Radiation Environment       | 0  | 0                          | 0                            | 0   | 0                          | 0                            | 0   | 0                          | 0                            |
| 7. Zero Eutrophication                | 0  | 0                          | 0                            | 0   | -1                         | 0                            | 0   | 0                          | 0                            |
| 8. Flourishing Lakes and Streams      | 0  | -1                         | -1                           | 0   | -1                         | -1                           | 0   | 0                          | 0                            |
| 9. Good-Quality Groundwater           | 0  | -2                         | -1                           | 0   | 0                          | 0                            | 0   | 0                          | 0                            |
| 10. A Balanced Marine Environment...  | 0  | 0                          | 0                            | 0   | 0                          | 0                            | -1  | -2                         | -2                           |
| 11. Thriving Wetlands                 | -1   | -1                         | -1                           | -1  | -1                         | -1                           | 0   | 0                          | 0                            |
| 12. Sustainable Forests               | 0  | -1                         | 0                            | 0   | -1                         | 0                            | 0   | 0                          | 0                            |
| 13. A Varied Agricultural Landscape   | 0  | 0                          | 0                            | 0   | 0                          | 0                            | 0   | 0                          | 0                            |
| 14. A Magnificent Mountain Landscape  | -1   | -1                         | -1                           | -1  | -1                         | -1                           | 0   | 0                          | 0                            |
| 15. A Good Built Environment          | 0  | 0                          | -2                           | 0   | 0                          | -2                           | 0   | 0                          | 0                            |
| 16. A Rich Flora and Fauna            | -1   | -2                         | -1                           | -1  | -2                         | 0                            | -1  | -2                         | 0                            |
| Sum                                   | -1,3   | -8,7                       | -5,8                         | -1,3  | -6,7                       | -3,8                         | -2,0  | -8,0                       | -4,0                         |
| Average                               | -0,12  | -0,79                      | -0,53                        | -0,12   | -0,61                      | -0,35                        | -0,18   | -0,73                      | -0,36                        |



# Suggestions for ELA



**CCS Planning**



**EIA for  
Planning**

**CCS Project**



**EIA for  
constructing  
project**



**CCS  
project**



**EIA for  
constructing  
project**

Capture

Transportation

Storage

delsulfur

Oil/gas  
pipeline

Gas storage



Thanks for your  
attention

